



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041

Job Sheet 173532



Part No: D4150-041

Job Qty: 4 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Small Fab-3		APR 03 2018
100	Small Fab	4 pcs	3/16/18	3/16/18	0.00	0.11	Small Fab-6		APR 05 2018
110	QC	4 pcs	3/16/18	3/16/18	0.00	0.00	QC5		APR 06 2018
120	Packaging	4 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2		APR 06 2018
130	QC21-SA	4 Ea	3/16/18	3/16/18	0.00	0.00	QC21		APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (2 ea)	90-Start up Operation	504484
D4150-1	Arm	4 Ea (1 ea)	90-Start up Operation	505529
D4150-3	Arm Plate	8 Ea (2 ea)	90-Start up Operation	5016802
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	5016802
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	5016802

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	8	49	0
	D4150-1	4	0	0
	D4150-3	8	8	0
	MS21043-3	8	1,096	0
	NAS1149C0332R	16	4,350	0

Part Specifications

Specifications could not be found.



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Container No: S057858



Part: D4150 - 041

Job No: 173532

Serial No/Batch: S057858

Revision:

Inspector:

Date: 04/03/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002176	S057642	AN3C13A	Bolt	s044184	ST349	8
002176	S053254	D4150-3	Arm Plate	S053253	ST081	8
002176	S057641	MS21043-3	Nut	s016882	ST302	8
002176	S057640	NAS1149C0332R	Washer	s049837	ST266	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D4150-1

Plex 4/3/18 9:32 AM dart.quirion.sonia